

Das System für hohe Bearbeitungsgenauigkeit  
**Sytem Tip Bar Kit 2**  
 zum Innendrehen, Rückwärts-Innendrehen, Stechen, Axialstechen & Gewindefschneiden

le système pour une grande précision de tournage  
**Le système Tip Bar Kit 2**  
 p. tournage intérieur, alésage inverse, rainurage, gorges frontals & micro filetage

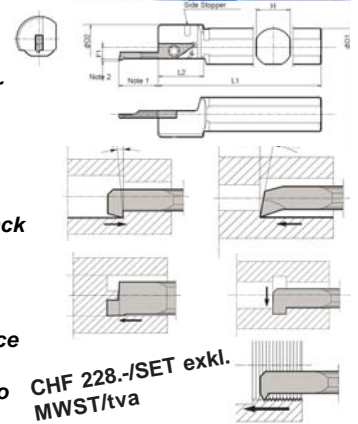
Tool system for a high precision in turning  
**The system Tip Bar Kit 2**  
 for internal turning, back-turning, internal grooving, face grooving & micro threading



- S16H-SVNR12N *Standardhalter rund mit Einspannflächen*
- VNBR0411-02PR930 *zum Innendrehen*
- VNBTR0411-01PR930 *zum Rückwärts-Innendrehen*
- VNGR0420-11PR930 *zum Micro Innen-Einstecken*
- VNFR0820-10PR930 *z. Axial-Einstecken*
- VNTR045-11PR930 *z. Micro-Innengewindedrehen*
- Hartmetallsorte PR930

- S16H-SVNR12N *porte-plaquette standard ronde*
- VNBR0411-02PR930 *p. tournage intérieur*
- VNBTR0411-01PR930 *p. alésage inverse*
- VNGR0420-11PR930 *p. micro rainurage interne*
- VNFR0820-10PR930 *p. gorges frontals*
- VNTR045-11PR930 *p. micro filletage intérieur*
- Nuance métal dur PR930

- S16H-SVNR12N *standard round tool-holder, flats for clamping*
- VNBR0411-02PR930 *for internal turning*
- VNBTR0411-01PR930 *for back turning*
- VNGR0420-11PR930 *for micro internal grooving*
- VNFR0820-10PR930 *for face grooving*
- VNTR045-11PR930 *for micro threading*
- Carbide grade PR930



**Bestellnummer/ no.commande Tip Bar Set 2: 374100.100 228.-CHF/Set**

**System-Tip-Bar-Set 3 , D=16mm Halter, nur zum Innendrehen. bestehend aus:**

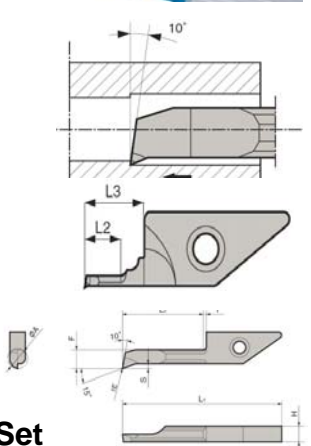
- Halter(16mm) S16H-SVNR12 N
- Ausdreheinsatz 1,0mm : VNBR0105-005S PR930
- Ausdreheinsatz 2,0mm : VNBR0206-02 PR930
- Ausdreheinsatz 3,0mm : VNBR0311-02 PR930
- Ausdreheinsatz 4,0mm : VNBR0411-02 PR930
- Ausdreheinsatz 5,0mm : VNBR0511-02 PR930

**Système-Tip-Bar-Set 3 D=16mm porte outil, p. tournage intérieur existante de:**

- Porte outil(16mm) S16H-SVNR12 N
- Barre 1,0mm : VNBR0105-005S PR930
- Barre 2,0mm : VNBR0206-02 PR930
- Barre 3,0mm : VNBR0311-02 PR930
- Barre 4,0mm : VNBR0411-02 PR930
- Barre 5,0mm : VNBR0511-02 PR930

**System-Tip-Bar-Set 3 D=16mm tool holder, for internal turning, composed of:**

- Bar holder(16mm) S16H-SVNR12 N
- Bar 1,0mm : VNBR0105-005S PR930
- Bar 2,0mm : VNBR0206-02 PR930
- Bar 3,0mm : VNBR0311-02 PR930
- Bar 4,0mm : VNBR0411-02 PR930
- Bar 5,0mm : VNBR0511-02 PR930



**Bestellnummer/ no.commande Tip Bar Set 3: 374100.200 228.-CHF/Set**

**Empfohlenen Schnittdaten für VNB, VNB-NB, VNB**

**Vitesse de coupe et avances recommandées p. VNB, VNB-NB, VNB**

**Recommneded cutting conditions for VNB, VNB-NB, VNB**

3.74160DrehenVNB_SW Material Werkstück matériel de la pièce Workpiece Material	Empfohlene Hartmetallsorten, nuances carbure recom.,recomm.insert grades (Schnittgeschwindigkeit, vitesse de coupe, cutting Speed: m/min)							VNB02 Type		VNB03 Type		VNB04 VNB04 Type		VNB05 VNB06 VNB07 Type VNB05		Remarks
	Cermet	PVD Coated Carbide		Carbide	CBN	PCD		ap	f	ap	f	ap	f	ap	f	
		TC60	PR915			PR930	KW10									
Kohlenstoff-Stähle, legierte Stähle/aciers de construction,aciers alliés/ carbon steel / alloy Steel	60~120	50~150	30~100					-0.3	-0.03	-0.4	-0.04	-0.45	-0.07	-0.5	-0.1	Kühlmittel lubrication
INOX-Stähle, aciers inoxydables,Stainless Steel	50~100	50~150	30~80					-0.3	-0.02	-0.4	-0.03	-0.45	-0.05	-0.5	-0.07	
Nichtmetallische Werkstoffe, matériel non métalliques,non-ferrous metals				~100		~300	~300	-0.3	-0.05	-0.4	-0.06	-0.45	-0.1	-0.5	-0.15	

é/appropriate